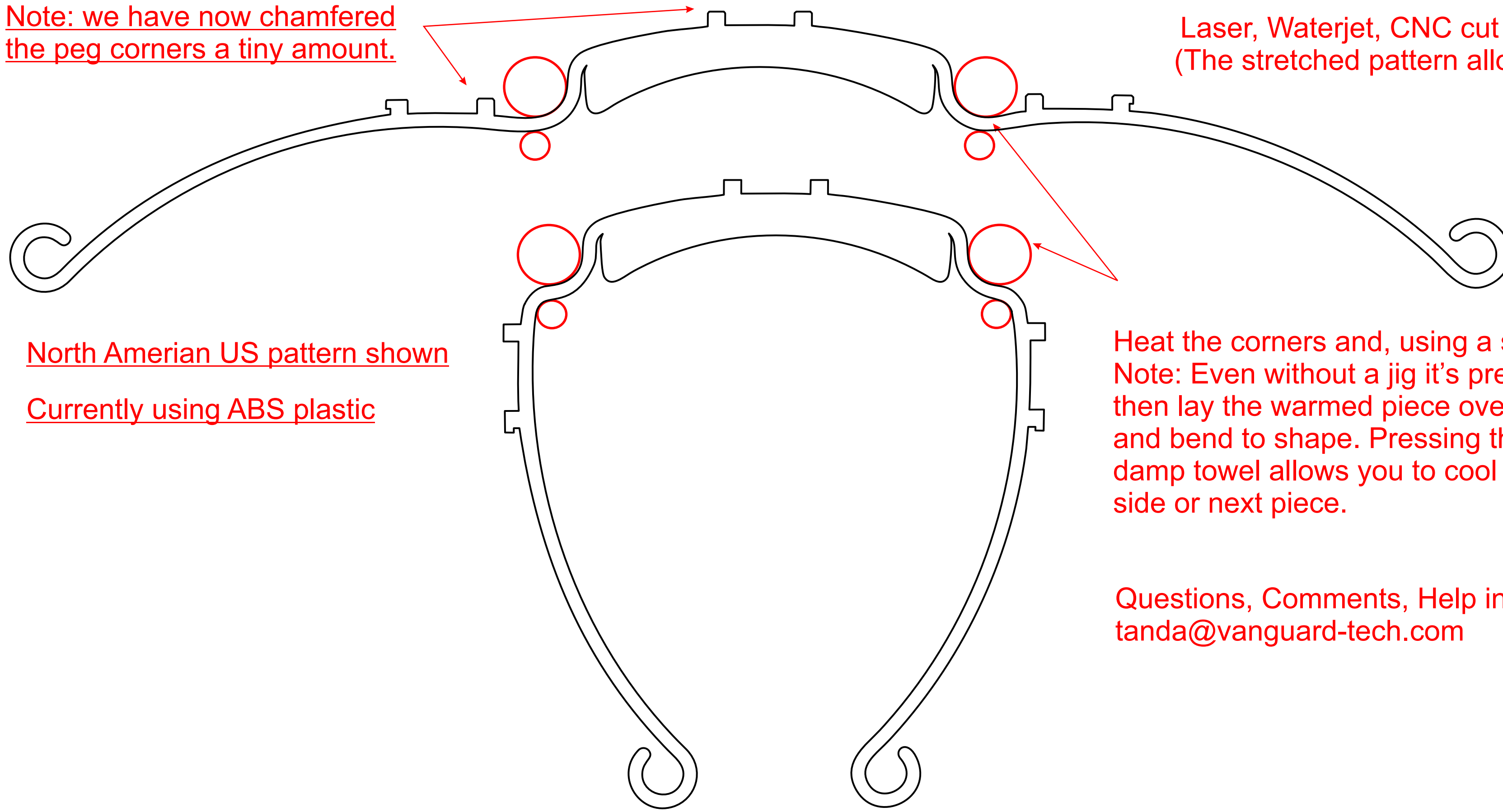


Note: we have now chamfered the peg corners a tiny amount.

Laser, Waterjet, CNC cut the net shape out of 5mm or (0.25" US)
(The stretched pattern allows nesting many of them on one sheet)



North American US pattern shown

Currently using ABS plastic

Heat the corners and, using a simple jig, bend to final shape.
Note: Even without a jig it's pretty easy to heat just one corner and then lay the warmed piece over a known good part or drawn template and bend to shape. Pressing the heated corner into shape with a damp towel allows you to cool it quickly and move on to the other side or next piece.

Questions, Comments, Help in any way I can
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